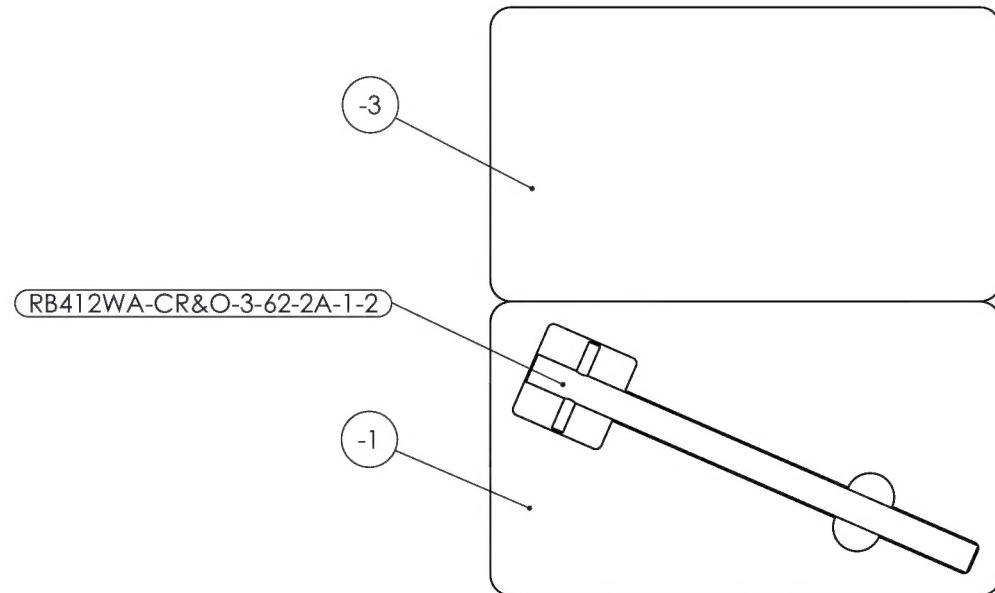


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/29/2016	DPD	JAG



NOTE:
REFERENCE FIGURE 62-2A.

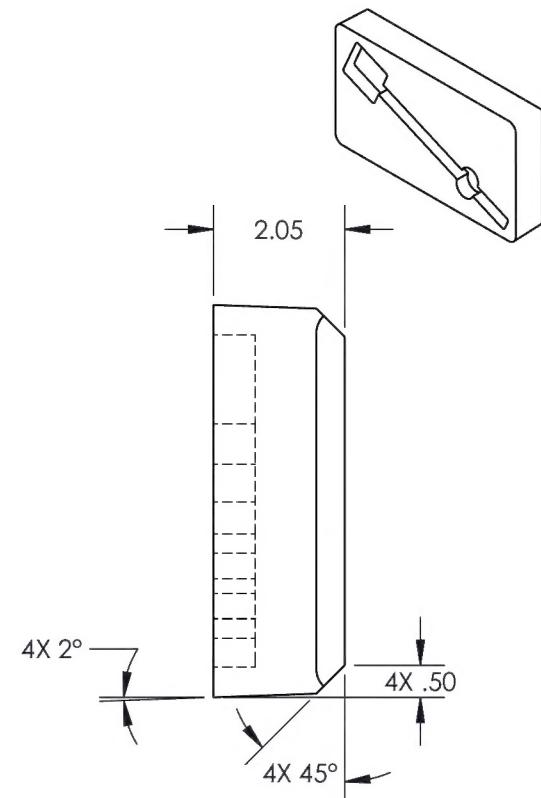
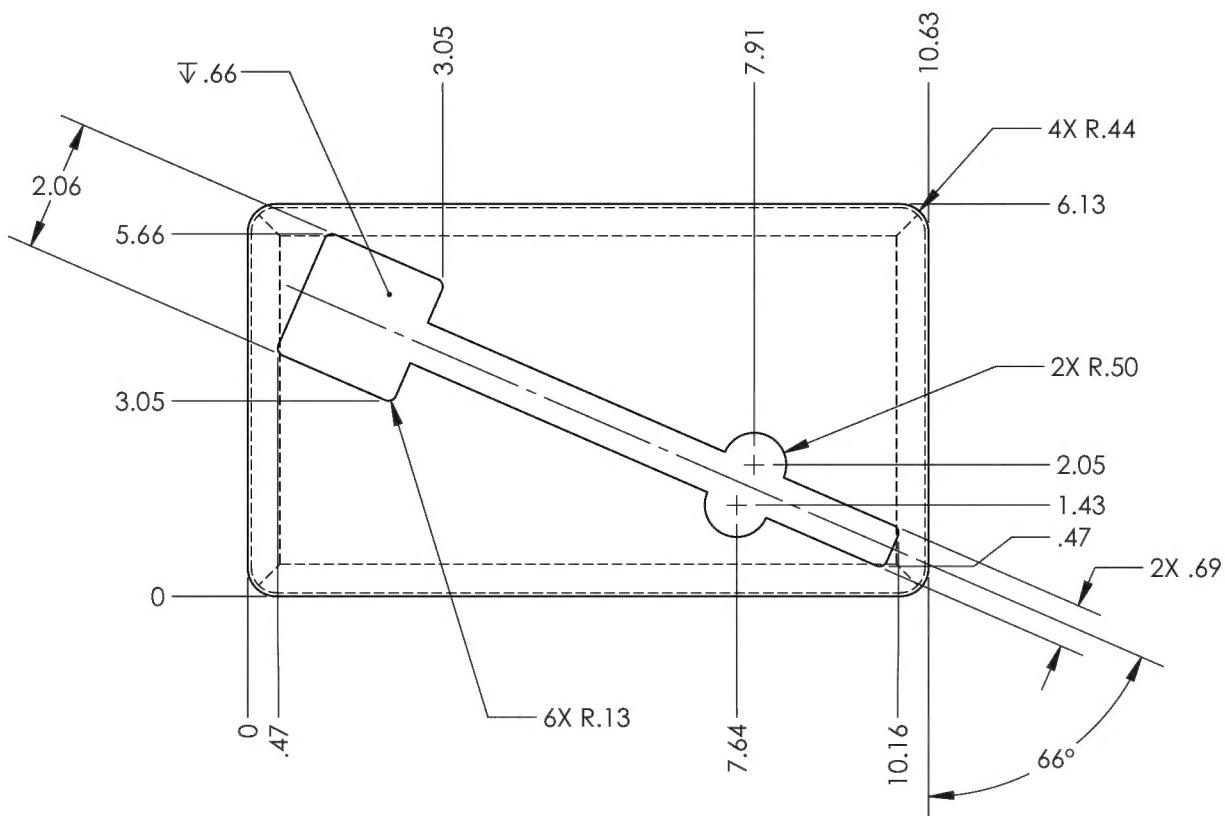


TITLE		EXPANDABLE BLADE BOLT - DISASSEMBLY	
DWG NO.		RBT18002	
REV		1	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125	
DRAWN BY: DUERFELDT		✓	
CHECKED: CLOUGH			
OPPS APPR: ANDERSON		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED: GILBERT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE 1:4		USED ON MODEL	
DATE 9/21/2016		BELL 412	
SHEET 1 OF 3			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB412WA-CR&O-3-62-2A-1-2	1	WORK AID			1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.05 X 6.13 X 10.63 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.05 X 6.13 X 10.63 (CASE SOLUTIONS)	3
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1170-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL



TITLE
EXPANDABLE BLADE BOLT - DISASSEMBLY

DWG NO.

RBT18002-1

REV
1

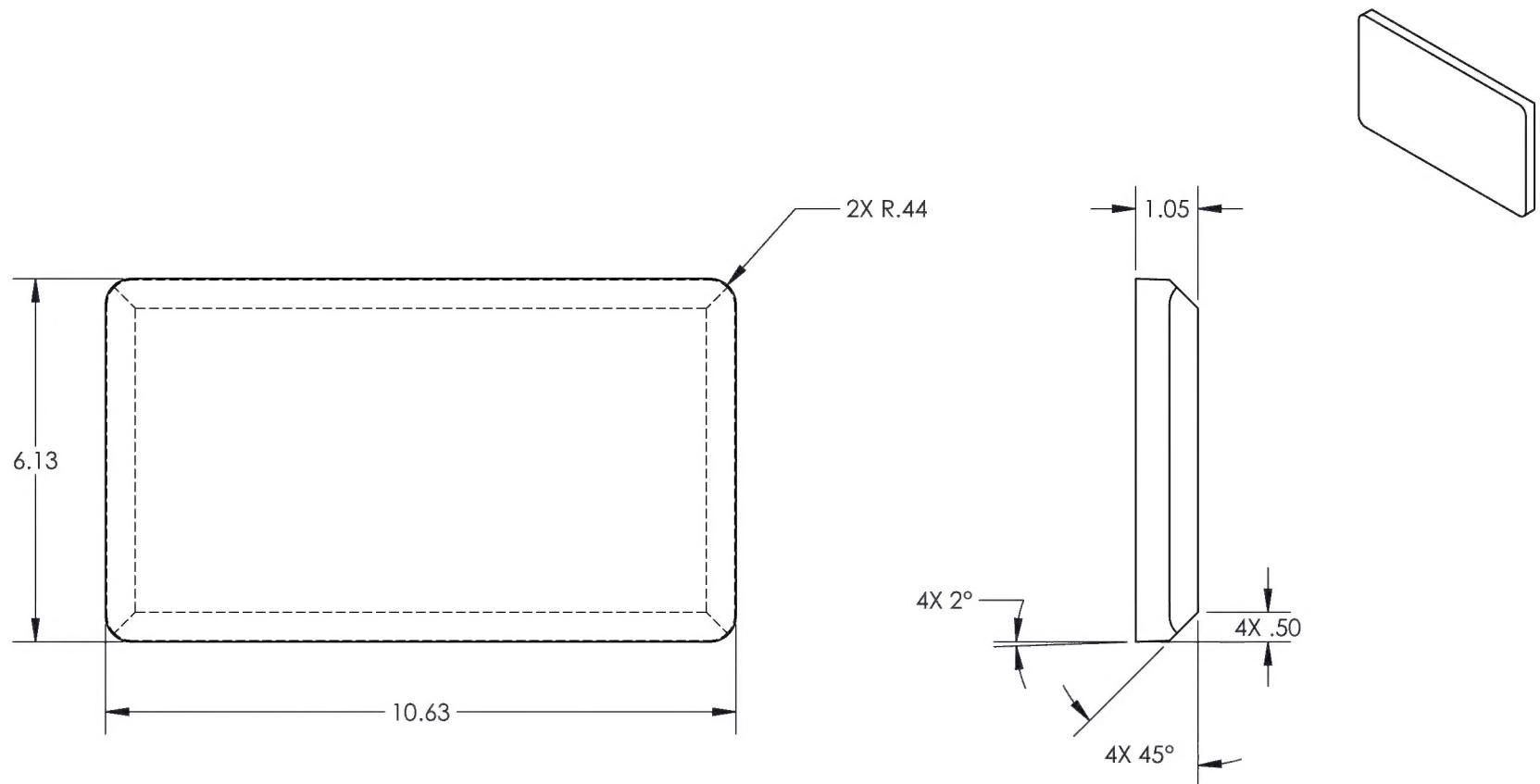
MAT'L	ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED
HEAT		DIMENSIONS ARE IN INCHES
TREAT		.XXX ± .010 FRACTIONS ± 1/8
FINISH		.XX ± .03 ANGLES ± 1°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED:	CLOUGH	.015 x 45° OR .015R
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR:	LINDSAY	AFTER PLATING
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER
		ASME Y14.5M-2009
		USED ON MODEL
		BELL 412
SCALE	1:3	DATE
		9/21/2016
		SHEET 2 OF 3

(-1)

BOTTOM FOAM

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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DART AEROSPACE	
TITLE	
EXPANDABLE BLADE BOLT - DISASSEMBLY	
DWG NO.	
RBT18002-3	
REV 1	
MATERIAL ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
BELL 412	
SCALE 1:3	DATE 9/21/2016
SHEET 3 OF 3	

(3)

TOP FOAM